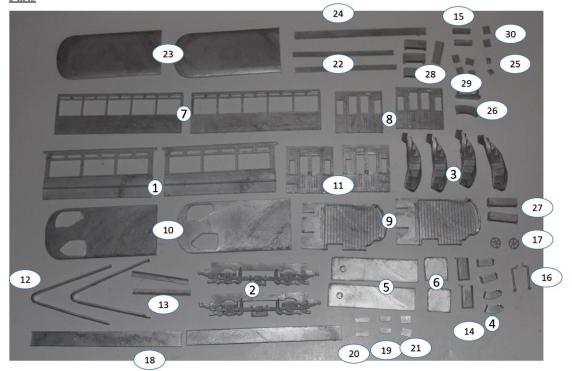
KW Trams

KW 022 Liverpool Twin Staircase cars 577-582 Early Parts



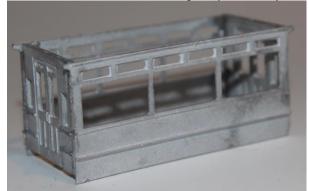
Contents

1. Tram side x2 2. Truck side x2 3. Stairs x4 4. Step x4 5. Dash panel long x2 Dash panel short 6. x2 7. Upper sides x2 8. Upper bulkheads x2 9. Platform x2 10. Upper floor 1/2x2 11. Lower deck bulkhead x2 12. Life guard V shaped x2 13. Life guard straight x2 14. Controller x2 15. Hexagon destination box x2 16. Handbrake x2 17. Handbrake wheel x2 18. Balcony end x2 19. Exit sign x2 20. Entrance sign x2 21. Wait sign x2 22. Side destination boards x2 23. Roof ¹/₂ x2 24. Trolley plank x1 25. Light x2 26. Balcony seat x2 27. Platform seat x2 28. Bench seat x4 29. Flip up seat x4

30. Destination letter boxes x2

Build Steps

1. Fix end bulk heads to sides squarely and marry subassemblies to produce a box effect.



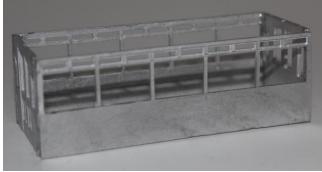
- 2. With model inverted, attach platforms to bottom edges of bulkheads; with the lip on the platform fitting behind the bulkhead. You may need to trim the edges of the platform to make it fit.
- 3. Carefully bend the dash panels to fit the curve of the platform, cut to length and fit to platform.
- 4. Fit the short dash in the gap between the two gaps for the steps.



- 5. Reduce the length of the two ceiling / floor pieces by 3mm each, then solder the two halves together.
- 6. Solder the ceiling/upper deck floor in place.



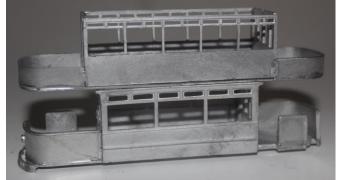
7. Solder the upper deck sides to the upper deck bulkheads to form a box shape.



8. Fix centrally to the ceiling / floor.



9. Carefully bend the balcony ends to the shape of the floor, cut to length and fit.



- 10. Turn model over and fit the truck sides. You will need to trim the flat section in order for it to fit between the platform ends.
- 11. Fit the steps. Fit the V shaped life guards so that the ends are aligned with the centre of the bearings on the trucks. Gently bend the ends inwards. Fit the straight piece of the lifeguard between the ends of the V shaped lifeguards.



12. Reduce the length of the two roof pieces by 3mm each, then solder the two halves together. Fix the trolley plank to the centre of the roof.



13. Fit the entrance & exit signs to the underside of the ceiling above the steps. Fit the light under the centre of the front of the ceiling.

