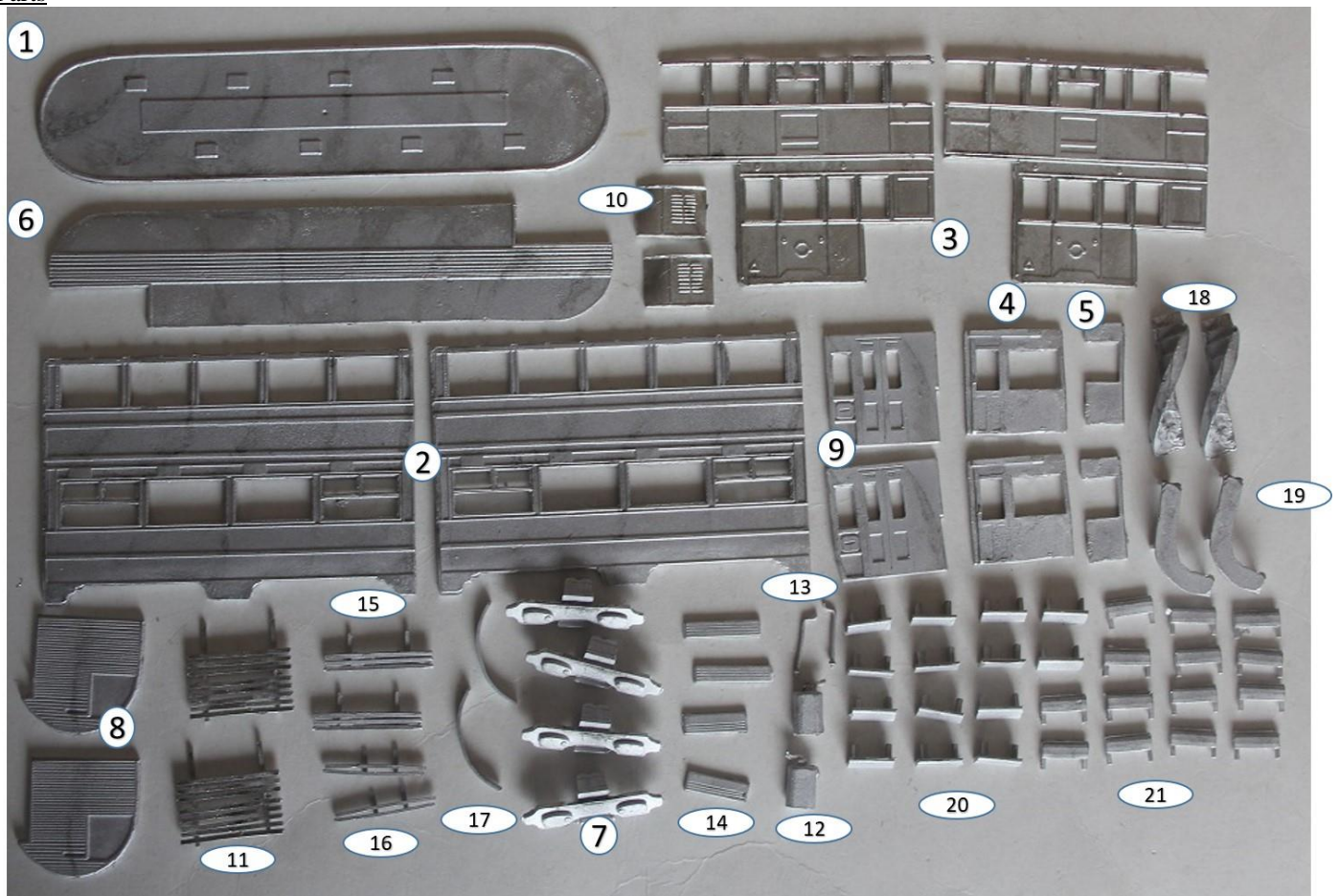


## KW Trams

### **KW 054 Liverpool 770 cars**

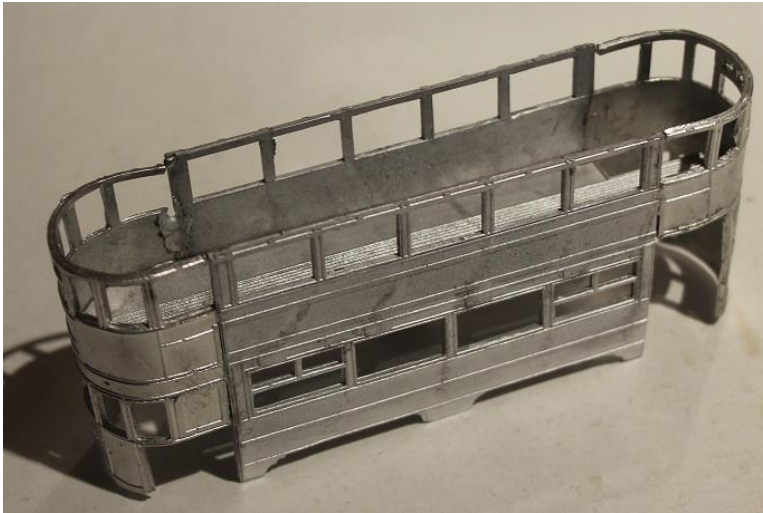
#### Parts



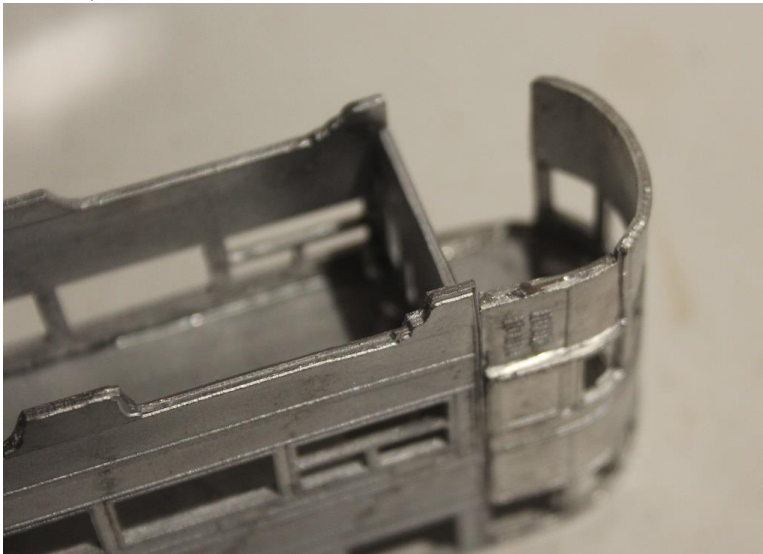
1.	Roof	x2
2.	Side	x2
3.	Ends	x2
4.	Upper deck stair partition large	x2
5.	Upper deck stair partition small	x2
6.	Floor	x1
7.	Bogie side - EMB heavyweight	x4
8.	Platform	x2
9.	Lower bulkhead	x2
10.	Dash extension	x2
11.	Lifetray	x2
12.	Controller	x2
13.	Handbrake	x2
14.	Step in 2 parts	x2
15.	Lifeguards	x2
16.	Side lifeguards	x2
17.	Bumper	x2
18.	Stairs	x2
19.	Balcony seats	x2
20.	Upper seats	x14
21.	Upper seat backs	x14

#### Build Steps

1. Carefully bend the end panels to match the shape of the ends of the upper deck floor and the platforms. Make sure that the middle front windows are correctly aligned.
2. Fix one side to one end – I used a set square to make sure that the middle front window is at a right angle to the side.
3. Fix the upper deck floor in place, flush with the lower edge of the side above the platform opening.
4. Fix the other end and side to produce the complete tram body.



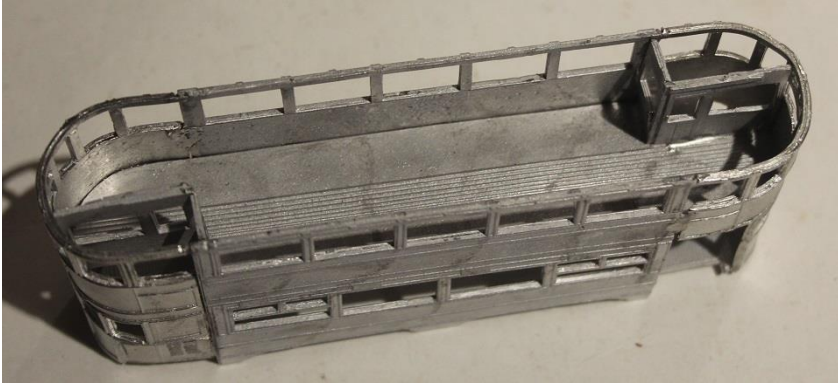
5. Fix bulkheads in place.
6. Fix the additional dash piece in the gap so that it is flush with the rest of the dash at the front end, and inset at the rear.



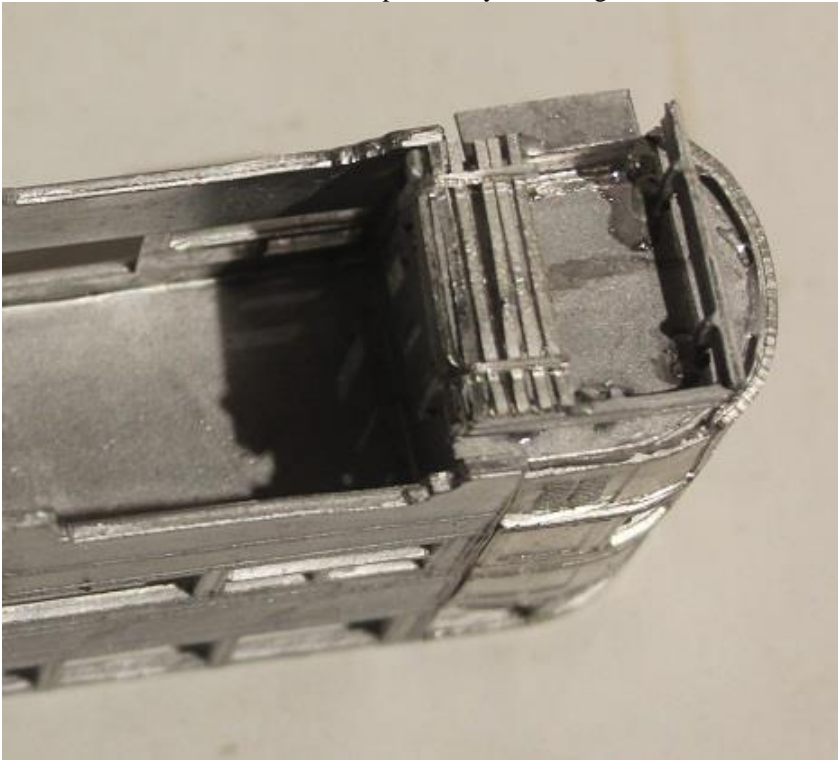
7. With model inverted, fit the platform inside the body.



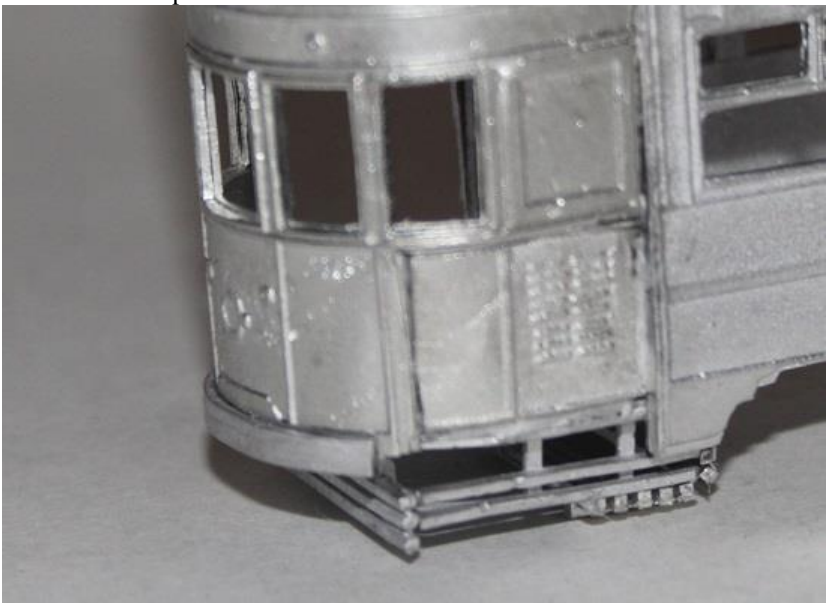
8. Cut the upper deck stair partitions to the correct size and fit so that they match to the window pillars.



9. With model inverted, fit the steps, lifetrays and lifeguards.



10. Fit the bumper.





11. Check the fit of the roof, but do not attach the roof to the rest of the model until you have painted and glazed the interior.



12. Fit the seat backs to the seats at a slight angle.

