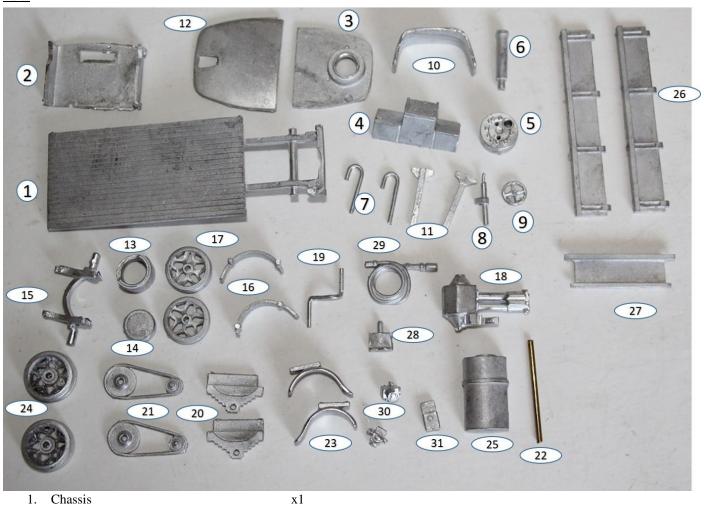
## **KW Trams**

## **R120d Sentinel Standard**

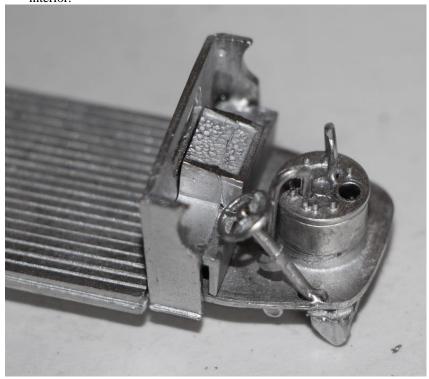
<u>Parts</u>



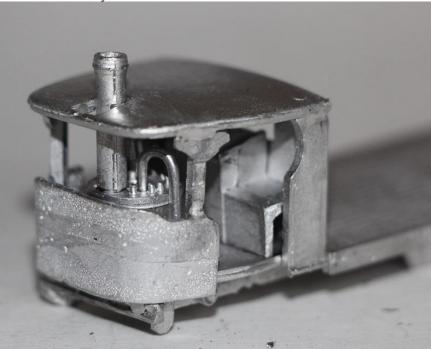
1.	Chassis	x1
2.	Cab back	x1
3.	Cab floor	x1
4.	Seats / bunker	x1
5.	Boiler top	x1
6.	Chimney	x1
7.	Boiler clamps	x2
8.	Steering column	x1
9.	Steering wheel	x1
10.	Cab front	x1
11.	Roof supports	x2
12.	Cab roof	x1
13.	Boiler lower body	x1
14.	Boiler base	x1
15.	Front axle	x1
16.	Front mudguards	x2
17.	Front wheels	x2
18.	Engine	x1
19.	Bent pipe	x1
20.	Rear axle springs	x2
21.	Chain drives	x2
22.	Rear axle	x1
23.	Rear mudguards	x2
24.	Rear wheels	x2
25.	Water tank	x1
26.	Body sides	x2
27.	Tailgate	x1
28.	Hose bracket	x1
29.	Hose	x1
30.	Lights	x2

## **Build Steps**

- 1. Fit the cab back to the chassis.
- 2. Fit the cab floor onto the chassis inside the cab back, with the raised section upper most.
- 3. Fit the seat / bunker into the cab back
- 4. Fix the boiler top to the floor with the large hole centrally at the front.
- 5. Fix the two boiler clamps into the boiler top and the corresponding holes in the cab floor.
- 6. Fit the steering column into the hole on the offside of the floor. Don't fit the steering wheel until you have painted the cab interior.

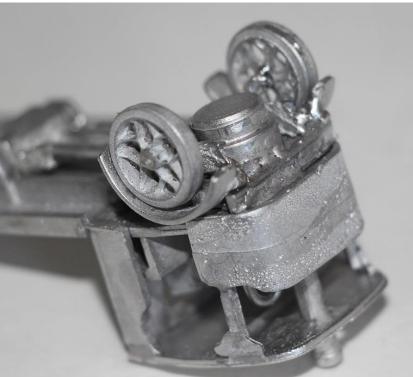


- 7. Fit the cab front to the cab.
- 8. Fit the roof supports to the sides of the cab front.
- 9. Fit the chimney and cab roof.

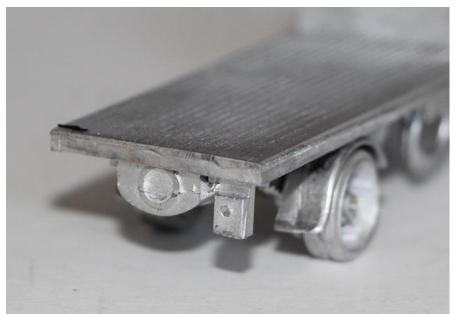


- 10. Turn the model over and fit the boiler lower body and base.
- 11. Fit the front axle round the boiler.
- 12. Fit the front mudguards and wheels.
- 13. Fit the engine to the chassis with the hole through the engine lined up with the holes in the chassis.
- 14. Cut the bent pipe to the correct length and then fit to the end of the motor and under the cab floor.





- 15. Assemble the rear axle springs, chains and wheels onto the rear axle without fixing any in place. Use this to find the correct position for the rear mudguards then fix the mudguards in place.
- 16. Fit the chains with the pin on the small cog in the chassis holes by the engine.
- 17. Fit the rear axle springs to the inside of the chassis members with the cut-out to the front. Making sure there is a small gap between the wheels and the mudguards.
- 18. Fit the water tank under the rear of the chassis. You will need to trim the sides to make it fit between the rear axle springs.
- 19. Fit the rear number plate under the rear edge of the chassis and to one side.



- 20. Fit the body sides and tailgate.21. Fit the hose bracket & hose to the chassis if required.22. Fit the lights to the sides of the cab.

