G.M.C. 2 1/2 TON 6x6 CARGO TRUCK (WORLD WAR II)



- 1. Commence assembly by checking for flush fitting and cementing rear section of chassis (1) onto tongue projecting from back of front section of chassis (1A). Ensure that chassis members line up correctly before cement cures.
- 2. Cement front of truck body (2) to front edge of truck floor, between projecting ribs of floor, with bottom edge resting on chassis floor. Ensure that this piece is vertical before cement cures.
- 3. Cement truck body side (3) to edge of truck floor ensuring ribs on side fit correctly into cut-outs in floor and that side fits flush against front (2).
- 4. Similarly cement other body side (3A) into position.
- 5. Cement tailgate (4) to rear of truck body. Open slot at bottom and with projecting rib on tailgate resting on body floor.



- 6. Cement bonnet (5) in central position on wings at front of chassis.
- 7. Check for fit and correct alignment and cement radiator grille (6) into recess under front of bonnet.
- 8. Cement steering wheel (7) into recess on left of dashboard.
- 9. Cement windscreen frame with rounded window corners (8) on top of dashboard flush with back edge of bonnet. At this point it is advisable to paint the cab interior and leave to dry before proceeding with assembly.
- 10. Cement cab unit (9) in position to top edge of windscreen and tight against back of cab seat block.

- 11. Check for fit and cement in position right-hand cab door. (10)
- 12. Similarly cement left-hand cab door (11) in position.



- 13. Cement cab steps (28) to bottom edge of cab, flush with and against bottom edge of front wing. Check that steps are level before cement cures.
- 14. Turn model upside down and cement engine/winch unit (12) into position locating peg fits into hole under cab floor.
- 15. Cement front axle unit (13) in position with prop shaft fitted into hole in part (12) and pegs on springs located in holes in chassis member. Check that axle is parallel to front fender.
- 16. Cement middle axle unit (14) in position with prop shaft fitted into hole in part (12) and peg on spring located in hole in chassis cross-member.
- 17. Cement rear axle unit (15) in position with prop shaft passing under part (14) and fitted into hole in end of engine unit (12) and recess in chassis floor. Ensure axle sits centrally on springs of part (14) and parallel with other two axles.
- 18. Cement silencer (16) along offside chassis member with angled end against engine sump and bent end pointing outwards. Paint undersides of body and all wheels before cementing wheels in position.



- 19. Cement a single road wheel (17) to each end of all axles (wheels are not designed to rotate). Recess in wheels facing inside fitting over brake drums.
- 20. Cement a single road wheel (17) to each end of both rear axles against face of inside wheels but with recesses on wheels facing outwards.
- 21. Cement spare wheel (18) to front underside of truck body on left-hand side with flat of wheel against side of chassis.
- 22. Cement forward mud-flaps (19) to underside of truck body in front of leading rear wheels and over rib on body floor.
- 23. Cement rear mud-flaps (20) to underside of truck body behind rear wheels and over rib on body floor. These flaps have reflectors on back which face to the rear.
- 24. Cement petrol tank/battery unit (21) to front underside of truck body on right-hand side against side of chassis.
- 25. Cement tool kit panel (22) vertically to front of truck body on left hand side.

26. Cut carefully from sprue and cement headlamps (23) into holes in front wings behind grille.

27. Cut from sprue and cement rear mirrors (24) into holes either side of bonnet.

